

# Principles of Metallurgy

Industrial Metallurgists, LLC  
Northbrook, IL 60062  
847.528.3467  
[www.imetllc.com](http://www.imetllc.com)

## **Introduction**

Overall goal: understand how manufacturing processes enable us to modify mechanical properties of metals.

Cover fundamental metallurgical concepts

Explain methods for strengthening metals

## **Course Learning Objectives**

1. Explain the relationship between a metal's properties and its composition, microscopic structure, and the manufacturing processes used to fabricate the metal.
2. Describe three types of microscopic structures present in metals.
3. Explain how cold working, alloying, and heat treating are used to strengthen a metal.
4. Explain the microstructure and property changes that occur in cold worked metals, steels, and precipitation hardened alloys when they are heat treated.
5. Relate the heat treatment time and temperature to the microscopic structures and properties of precipitation hardened alloys, steels, and cold worked metals.

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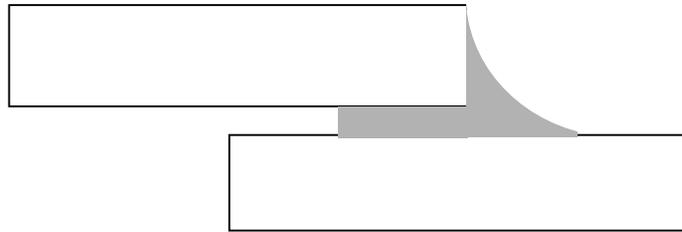
## **Course Content**

1. Material properties
2. Composition
3. Microscopic structures
  - a. Crystal structure
  - b. Grains and grain boundaries
  - c. Metallurgical phases
  - d. Crystal structure defects
4. Diffusion
5. Examples
  - a. Cold working
  - b. Annealing cold-worked metals
  - c. Solution hardening
  - d. Steel metallurgy
  - e. Precipitation hardening

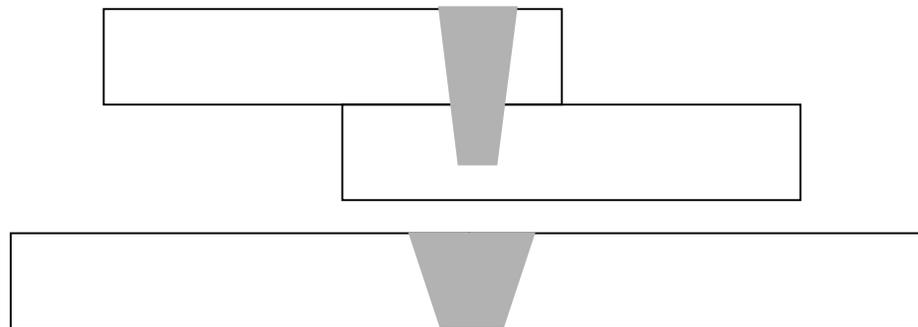
# Concepts applicable to components



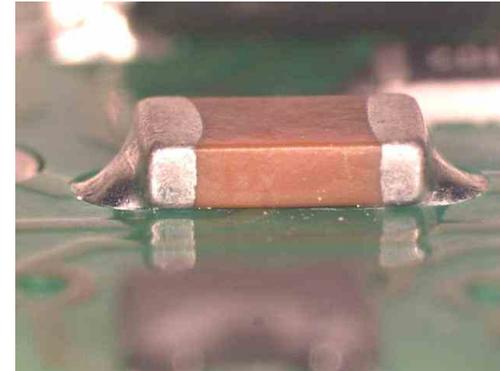
## Concepts applicable to Non-Mechanical Joints



Solder and braze joint



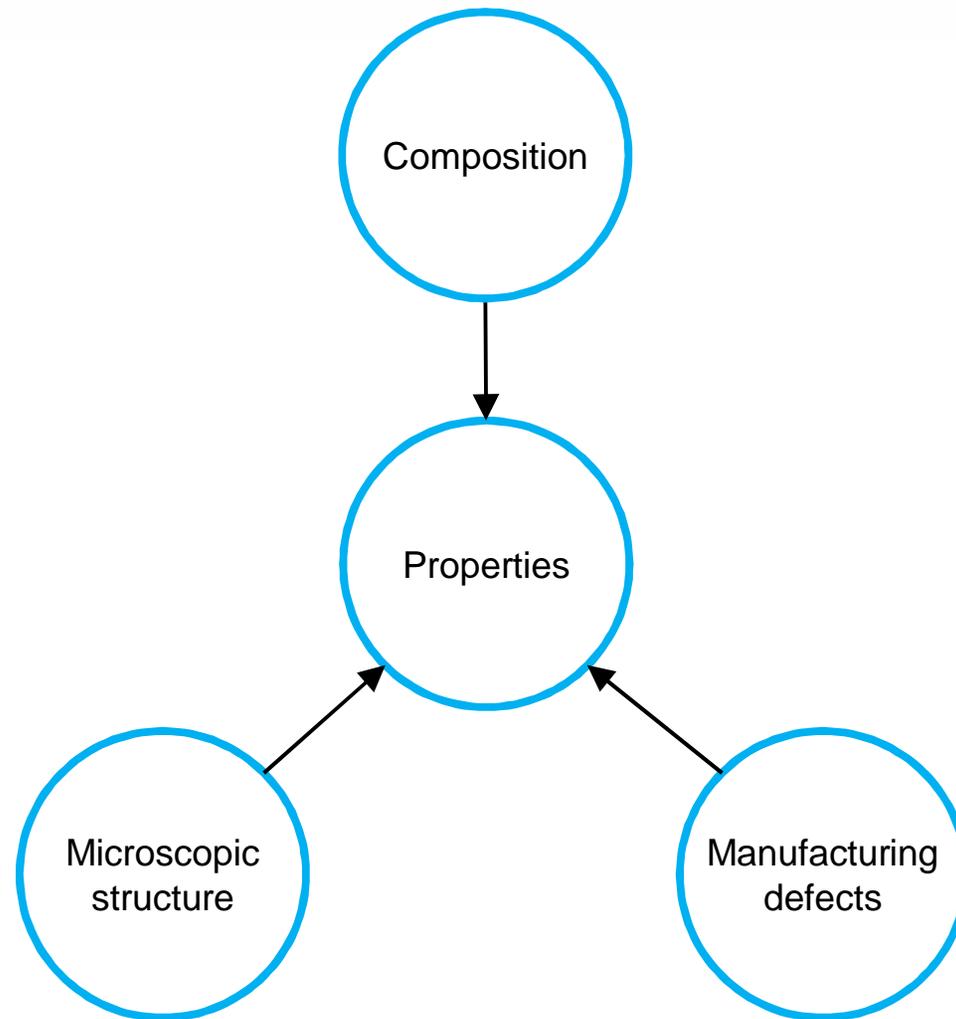
Weld joints



# Materials Properties

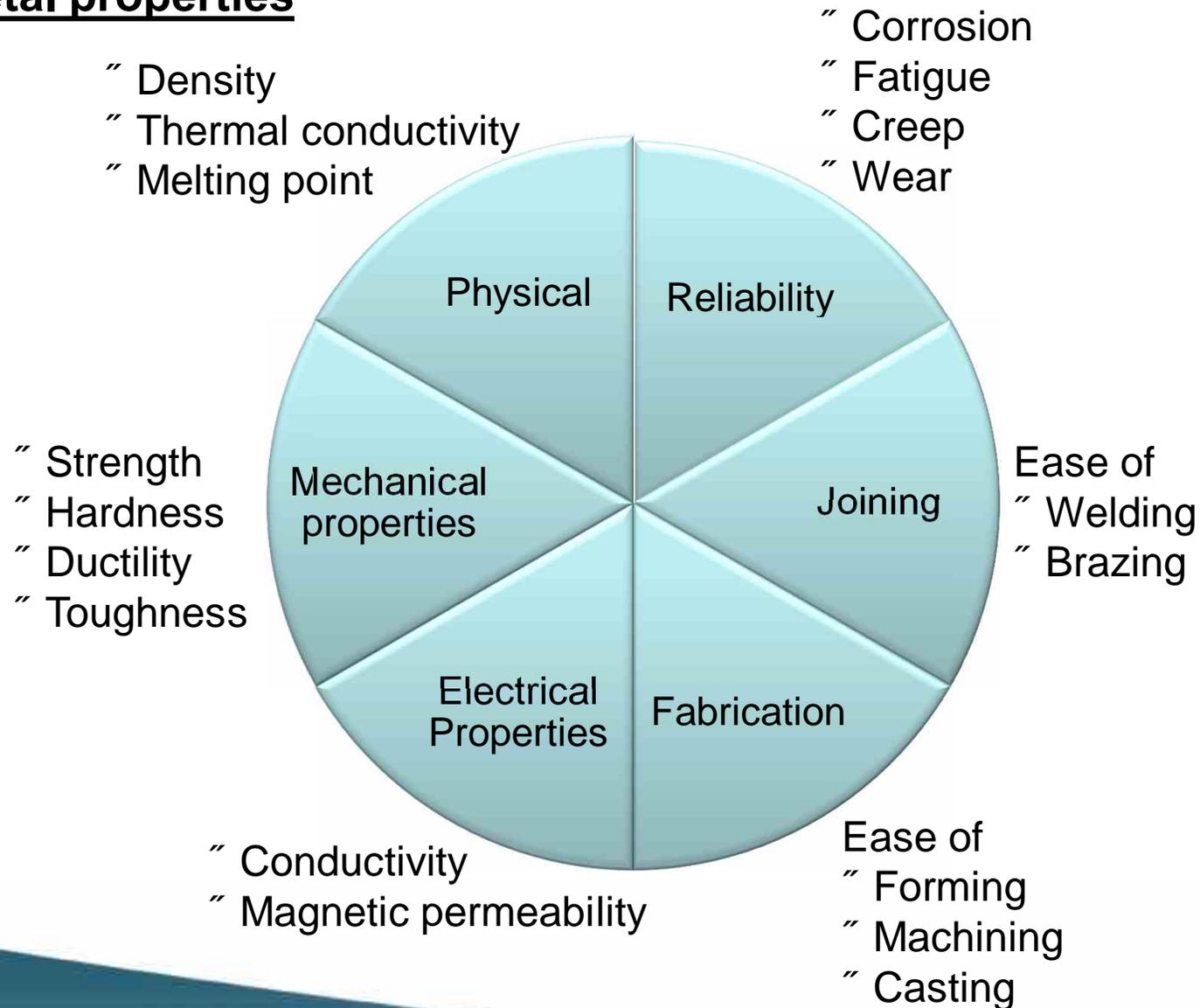
## **Module learning objective**

Explain the relationship between properties, composition, microscopic structures, and processing.



**Click Next to continue**

## Metal properties



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to continue**

Composition refers to elements that make up a metal

Steel - iron, carbon, manganese, and silicon

Brass - copper and zinc

hydrogen 1 <b>H</b> 1.0079																			helium 2 <b>He</b> 4.0026
lithium 3 <b>Li</b> 6.941	beryllium 4 <b>Be</b> 9.0122											boron 5 <b>B</b> 10.811	carbon 6 <b>C</b> 12.011	nitrogen 7 <b>N</b> 14.007	oxygen 8 <b>O</b> 15.999	fluorine 9 <b>F</b> 18.998	neon 10 <b>Ne</b> 20.180		
sodium 11 <b>Na</b> 22.990	magnesium 12 <b>Mg</b> 24.305											aluminium 13 <b>Al</b> 26.982	silicon 14 <b>Si</b> 28.086	phosphorus 15 <b>P</b> 30.974	sulfur 16 <b>S</b> 32.065	chlorine 17 <b>Cl</b> 35.453	argon 18 <b>Ar</b> 39.948		
potassium 19 <b>K</b> 39.098	calcium 20 <b>Ca</b> 40.078	scandium 21 <b>Sc</b> 44.956	titanium 22 <b>Ti</b> 47.867	vanadium 23 <b>V</b> 50.942	chromium 24 <b>Cr</b> 51.996	manganese 25 <b>Mn</b> 54.938	iron 26 <b>Fe</b> 55.845	cobalt 27 <b>Co</b> 58.933	nickel 28 <b>Ni</b> 58.693	copper 29 <b>Cu</b> 63.546	zinc 30 <b>Zn</b> 65.38	gallium 31 <b>Ga</b> 69.723	germanium 32 <b>Ge</b> 72.61	arsenic 33 <b>As</b> 74.922	selenium 34 <b>Se</b> 78.96	bromine 35 <b>Br</b> 79.904	krypton 36 <b>Kr</b> 83.80		
rubidium 37 <b>Rb</b> 85.468	strontium 38 <b>Sr</b> 87.62	yttrium 39 <b>Y</b> 88.906	zirconium 40 <b>Zr</b> 91.224	niobium 41 <b>Nb</b> 92.906	molybdenum 42 <b>Mo</b> 95.94	technetium 43 <b>Tc</b> [98]	ruthenium 44 <b>Ru</b> 101.07	rhodium 45 <b>Rh</b> 102.91	palladium 46 <b>Pd</b> 106.42	silver 47 <b>Ag</b> 107.87	cadmium 48 <b>Cd</b> 112.41	indium 49 <b>In</b> 114.82	tin 50 <b>Sn</b> 118.71	antimony 51 <b>Sb</b> 121.76	tellurium 52 <b>Te</b> 127.60	iodine 53 <b>I</b> 126.90	xenon 54 <b>Xe</b> 131.29		
caesium 55 <b>Cs</b> 132.91	barium 56 <b>Ba</b> 137.33	57-70 *	lutetium 71 <b>Lu</b> 174.97	hafnium 72 <b>Hf</b> 178.49	tantalum 73 <b>Ta</b> 180.95	tungsten 74 <b>W</b> 183.84	rhenium 75 <b>Re</b> 186.21	osmium 76 <b>Os</b> 190.23	iridium 77 <b>Ir</b> 192.22	platinum 78 <b>Pt</b> 195.08	gold 79 <b>Au</b> 196.97	mercury 80 <b>Hg</b> 200.59	thallium 81 <b>Tl</b> 204.38	lead 82 <b>Pb</b> 207.2	bismuth 83 <b>Bi</b> 208.98	polonium 84 <b>Po</b> [209]	astatine 85 <b>At</b> [210]	radon 86 <b>Rn</b> [222]	
francium 87 <b>Fr</b> [223]	radium 88 <b>Ra</b> [226]	89-102 **	lawrencium 103 <b>Lr</b> [262]	rutherfordium 104 <b>Rf</b> [261]	dubnium 105 <b>Db</b> [262]	seaborgium 106 <b>Sg</b> [266]	bohrium 107 <b>Bh</b> [264]	hassium 108 <b>Hs</b> [269]	meitnerium 109 <b>Mt</b> [268]	ununnillium 110 <b>Uun</b> [271]	unununium 111 <b>Uuu</b> [272]	ununbium 112 <b>Uub</b> [277]	ununquadium 114 <b>Uuq</b> [289]						

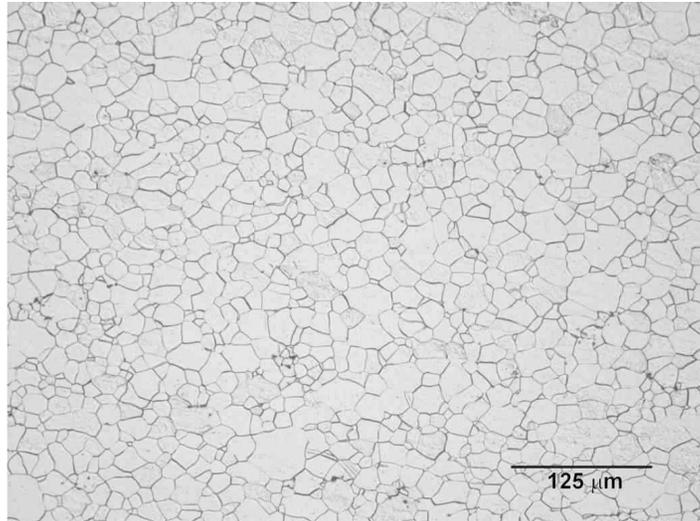
\* Lanthanide series

lanthanum 57 <b>La</b> 138.91	cerium 58 <b>Ce</b> 140.12	praseodymium 59 <b>Pr</b> 140.91	neodymium 60 <b>Nd</b> 144.24	promethium 61 <b>Pm</b> [145]	samarium 62 <b>Sm</b> 150.36	europium 63 <b>Eu</b> 151.96	gadolinium 64 <b>Gd</b> 157.25	terbium 65 <b>Tb</b> 158.93	dysprosium 66 <b>Dy</b> 162.50	holmium 67 <b>Ho</b> 164.93	erbium 68 <b>Er</b> 167.26	thulium 69 <b>Tm</b> 168.93	ytterbium 70 <b>Yb</b> 173.04
actinium 89 <b>Ac</b> [227]	thorium 90 <b>Th</b> 232.04	protactinium 91 <b>Pa</b> 231.04	uranium 92 <b>U</b> 238.03	neptunium 93 <b>Np</b> [237]	plutonium 94 <b>Pu</b> [244]	americium 95 <b>Am</b> [243]	curium 96 <b>Cm</b> [247]	berkelium 97 <b>Bk</b> [247]	californium 98 <b>Cf</b> [251]	einsteinium 99 <b>Es</b> [252]	fermium 100 <b>Fm</b> [257]	mendelevium 101 <b>Md</b> [258]	nobelium 102 <b>No</b> [259]

\*\* Actinide series

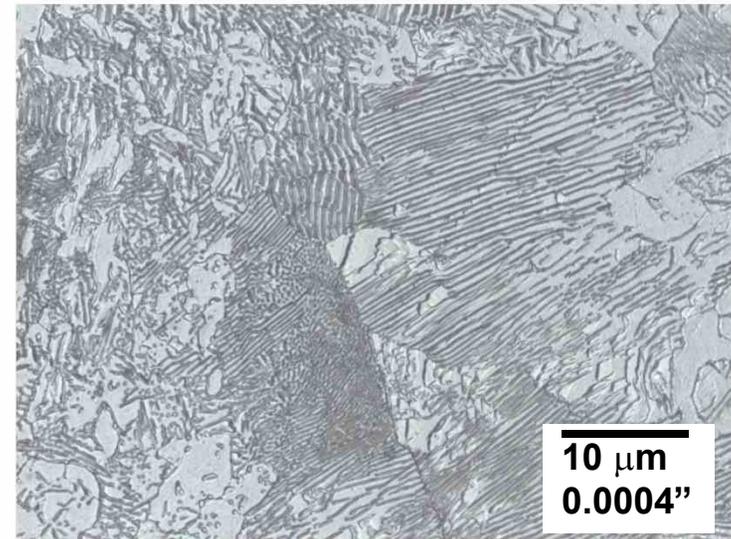
## Microscopic structures

Grains



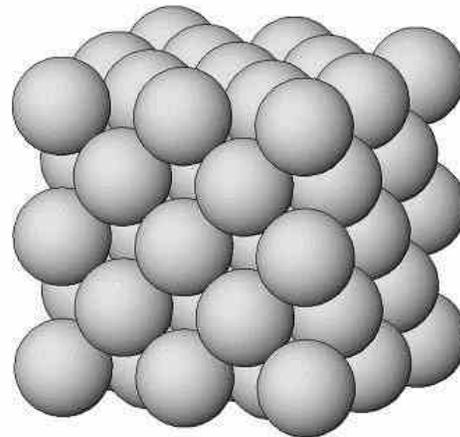
Courtesy of Aston Metallurgical Services

Phases



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Arrangement of atoms



## Manufacturing defects

Alter metal properties

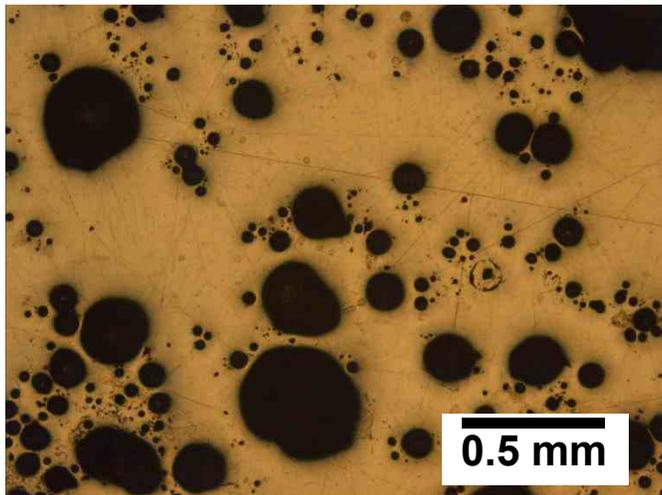
Try to minimize defects

What manufacturing defects can be tolerated?

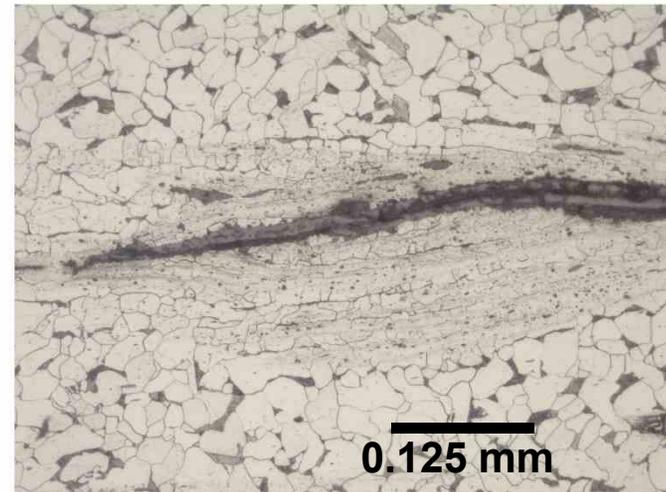
How can the level of defects be controlled?

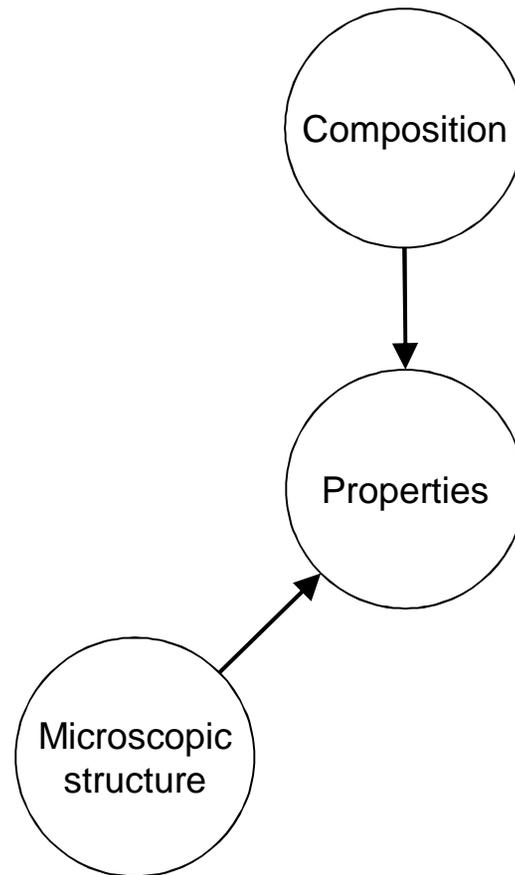
No more discussion of manufacturing defects in this course

Gas porosity in die casting



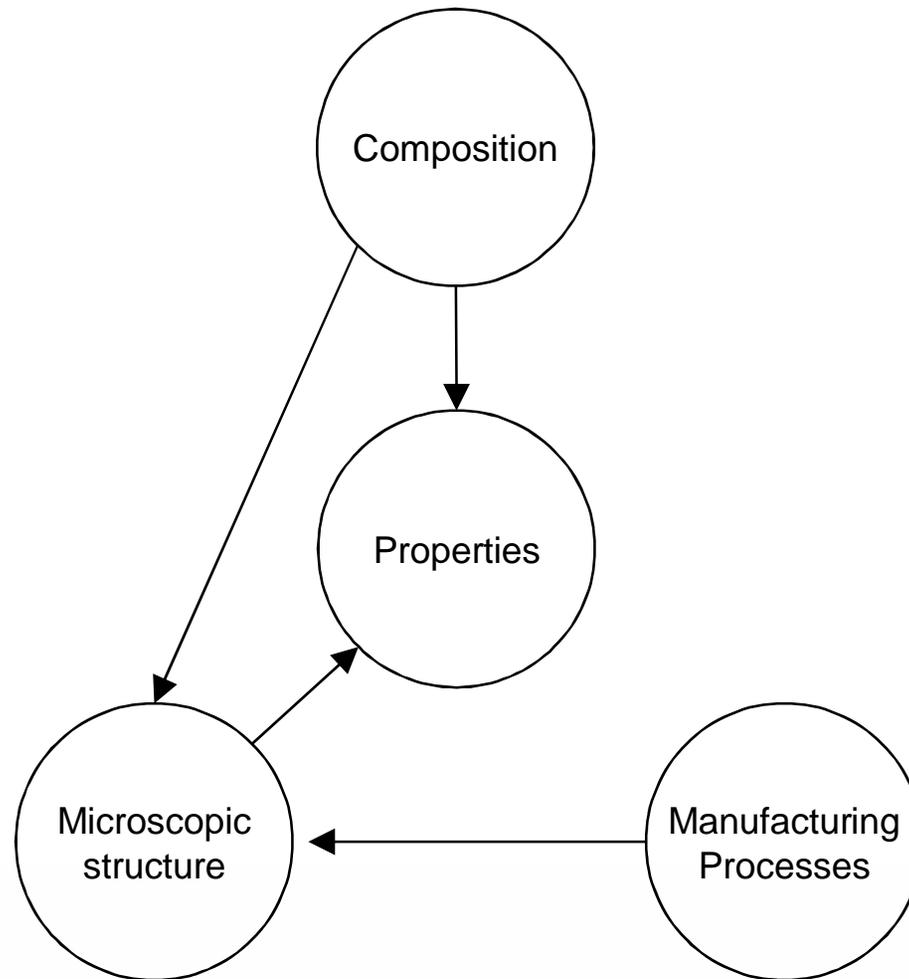
Forging lap





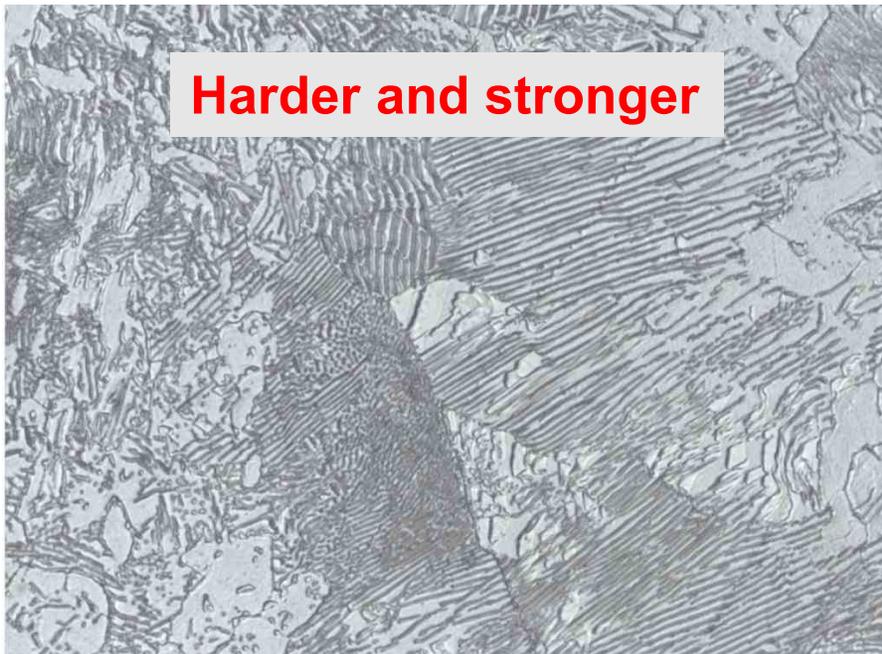
Can process an alloy different ways

- “ Obtain different microscopic structures
- “ Obtain different properties

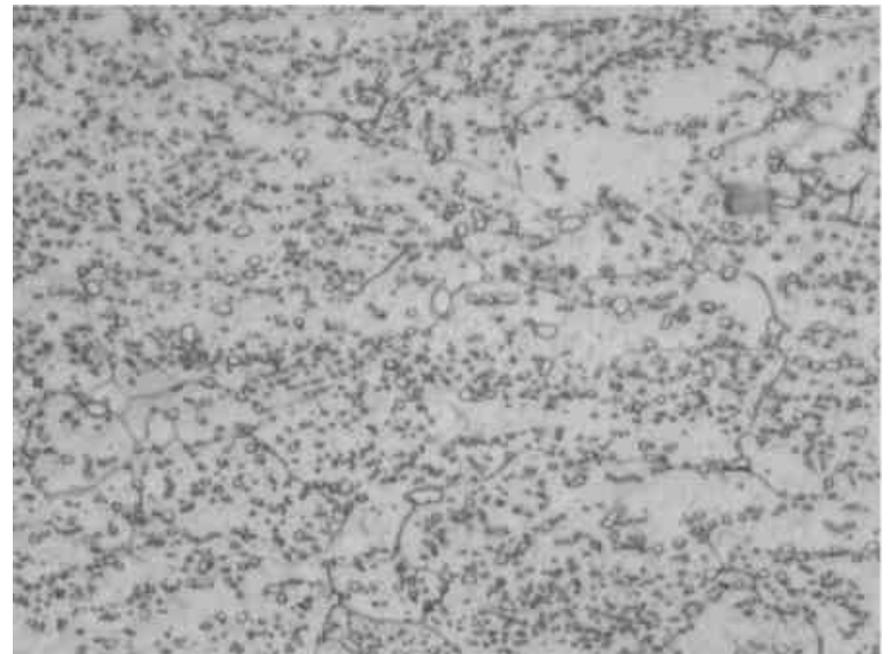


Can process a metal different ways

- “ Obtain different microscopic structures
- “ Obtain different properties



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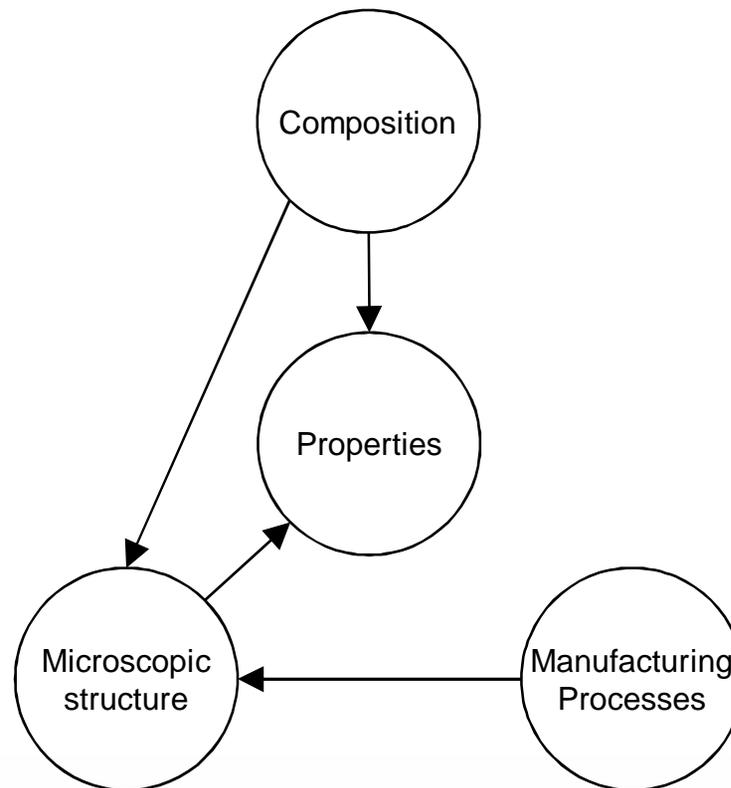
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### **Critical concept**

- “ Alloy and process selection
- “ Control variation

For any particular design, want to

- “ Select materials that have the desired properties
- “ Use manufacturing processes capable of transforming a material into desired shape with desired properties.



## **Questions for further thought**

1. What metals are used in your products?
2. What are the desired properties of the metals?
3. What manufacturing processes are used to obtain the desired properties in the metals?

**Click Next to continue**

End of module